



SINGER

191D-20Complete



Feature	Benefit
Versatile Design	This machine is perfect for tailors, seamstresses, home decorators, designers, industrial sewers and high volume domestic sewers.
Completely Assembled	The SINGER® 191D-30Complete is delivered completely assembled. The complete setup is assembled in the SINGER® industrial assembly center in LaVergne, Tennessee and includes the machine head, single-pedal stand, motor and thread holder.
Straight Stitch	Includes the most essential stitch -- the straight stitch. Choose from various lengths with a maximum of 5.0 mm (0.20 inches) for straight stitch customization.
Heavy-Duty Motor	The machine's industrial grade motor provides high speeds, extra power (up to 1/2 horsepower), is constructed for decades of extended use and is designed for high speed sewing on multiple fabric layers.
Extra-High Sewing Speed	The extra-high sewing speed provides professional sewing capabilities. Sewing at 4,500 stitches per minute allows this machine to complete projects almost six times faster than a conventional sewing machine.
Included Presser Foot Knee Lifter	The knee lifter allows for hands-free raising and lowering of the presser foot and is vital for sewing multiple layers of thick fabric. The extra-high knee lifter provides 13.0 mm (0.50 in) of lift, allowing for more layers of fabric to be sewn than on a conventional sewing machine. If you choose not to use the knee lifter, the traditional presser foot lifer allows for 5.5 mm (0.22 in) of lift.
Fully Automatic Self-Lubrication System	The machine motor sits in an oil reservoir and self-lubricates while the machine is in use. Oil is circulated by a centrifugal pump from the oil reservoir to the machine base. This allows for efficient high-speed sewing.

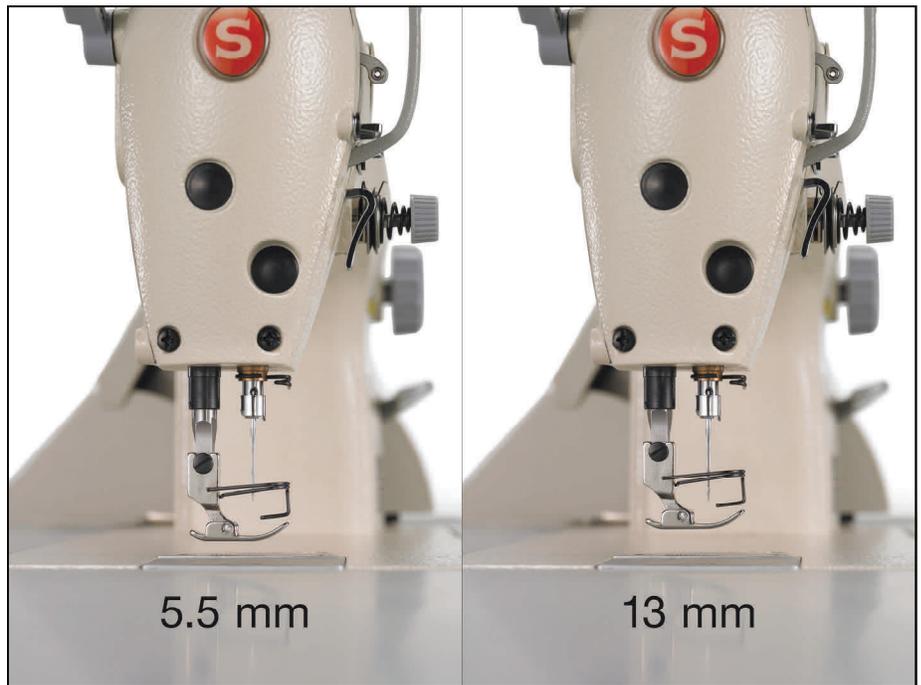


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Light to Medium Fabrics	Sew from tricots to medium weight upholstery with ease.
Reverse Lever	The reverse lever is used to reinforce the ends of seams, ensure quality stitches, avoid unraveling and provide stronger stitching.
Table-Top Bobbin Winder	Use the second spool pin, located at the back of the machine, to wind bobbins while sewing. This feature allows you to always have a spare bobbin ready to load for efficient use of time.
Large Sewing Space	Easily manage bulky projects. The arm of the machine extends to 11.75" so overcrowding is not an issue.
Adjustable Stitch Length	Keep your seams strong and prevent bunching on any fabric type. The stitch dial can be set at a maximum of 5 mm (0.20 in) for creative customization.
Adjustable Presser Foot Pressure	The amount of pressure exerted on the fabric by the presser foot is adjustable. Sew from the lightest tricots to the heaviest denim with only the turn of a dial.
Sturdy H-Leg Stand	The stand's h-legs provide a safe, stable and immobile space when sewing at high speeds. The stand also features adjustable height and a tan laminate surface for durability.
Included Accessories	Straight Stitch Foot (on machine), Pack of Needles, Screwdrivers (large, medium, small), Bobbins, Second Spool Pin / Machine Rest Pin (usefully when accessing the machine's oil pan), Oil Container



5.5 mm

13 mm

Extra-High Presser Foot Lift

Included Accessories



Included Presser Foot Knee Lifter

