# **5400TW**

### TWO NEEDLE 18" LONG ARM, WALKING FOOT

## PRODUCT SPECIFICATIONS

# 18" TWO NEEDLE LONG ARM, WALKING FOOT

For medium to heavy weight fabric that requires a longer bed plate and two needles, we recommend the 5400TW with top and bottom feed a high-pressure foot lift and a longer stitch length.

## **QUALITY YOU CAN COUNT ON**

For sewing leather, upholstery, canvas, and synthetics, the 5400TW with safety clutch, drop in bobbin and automatic oiling offers the whole package. Low noise and vibration design, outstanding build quality and reliability.

### **FEATURES**

- · Large capacity hook
- Safety clutch
- SewQuiet DC servomotor
- Heavy-duty K-legs and table
- Instruction/parts manual included
- Tool kit, drawer and thread stand included
- Individually tested and sewn-off before shipping

| MAXIMUM SEWING SPEED  | 1,800 RPM                |
|-----------------------|--------------------------|
| NEEDLE GAUGE          | 1/4" standard            |
| STITCH LENGTH         | 0 - 9 mm                 |
| NEEDLE BAR STROKE     | 35 mm                    |
| PRESSURE FOOT LIFT    | By hand 8 mm             |
|                       | By knee 14 mm            |
| NEEDLE SYSTEM #       | 135 x 17                 |
| THREAD TAKE UP STROKE | 61.5 mm                  |
| FEED DOG              | Single row               |
| HOOK TYPE             | Rotary - auto lubricated |
| LUBRICATION           | Automatic                |
| STITCH DIAL REGULATOR | Yes                      |
| REVERSE LEVER         | Yes                      |
| COUNTRY OF ORIGIN     | China                    |
| WARRANTY              | Limited 1 year           |



